



Dart Hawkesbury
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D350-567-143
Job Sheet 166951



Part No: D350-567-143

Job Qty: 1 ea

Part Name: Floor Window Close Out (Energy Attenuating Seats)

CHG 001



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/20/17

Job Tracking No:

Due Date: 10/20/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Customer: Eagle Copters South America (CEAGL01)

Aerodrome De Chicureo, Camino Guay-Guay #8881 Colina, Santiago, , 9340000 Chile ph:+56 22 948 3200
fx:+56 2 2247 8290.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea		10/20/17	0.00	0.00	Start Up Stores/Pkg2	SD
110	Packaging	1 pcs		10/20/17	0.00	0.00	Packaging1	SD
120	QC	1 pcs		10/20/17	0.00	0.00	QC4	SmB
125	DC	1 pcs		10/20/17	0.00	0.00	DC	
130	Packaging	1 pcs		10/20/17	0.00	0.00	Packaging3	SmB
140	QC21-FG	1 Ea		10/20/17	0.00	0.00	QC21	FG04

DADAS 212 NOV 15 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	✓ AN3-3A 5005513	5	96	0	0
	✓ AN525-10R6 5005511	2	320	0	0
	✓ AN525-832R7 5005510	2	24	0	0
	✓ D3802-1 5005528	2	3	0	0
	✓ D4434-041 5005528	1	4	0	0
	✓ D4434-047 5005523	1	4	0	0
	✓ D4435-9 162714 X 5009999	2	1	0	0
	✓ D4436-041 5005526	1	3	0	0
	✓ D4441-1 5005529	2	219	0	0
	✓ D4971-041 5005570	1	0	0	0
	✓ MS21042L06 5005508 FM1373911 3X5	7	15	0	0
	✓ MS21042L08 5005503	2	344	0	0
	✓ MS21042L3 5005502	5	964	0	0
	✓ MS21059L3 5005500	2	157	0	0
	✓ MS35206-229 5005499	7	130	0	0
	NAS1149F0332P 5005483	10	3,231	0	0
	NAS1149FN616P 5005481	14	161	0	0
	NAS1149FN816P 5005481	2	272	0	0
	5005498x2 5005496x10				
	50				

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S010000

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Floor Window Close Out (Energy Attenuating Seats)

PART NO: D350-567-143
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 11/15/17
Job No: 166951

2.0 Parts List

Qty -141	Qty -143	Qty -145	Part Number	Description
X			D350-567-141	FLOOR WINDOW CLOSE-OUT KIT (REGULAR SEATS)
	X		D350-567-143	FLOOR WINDOW CLOSE-OUT KIT (ENERGY ATTENUATING SEATS)
		X	D350-567-145	FLOOR WINDOW CLOSE-OUT KIT (AS 350 B3e)
1	1	1	D3802-1-024	SEAL (24")
1	1		D4434-041	FWD BRACKET ASSEMBLY
1	1		D4434-047	COVER ASSEMBLY
1			D4435-045	T/R BELLCRANK COVER ASSEMBLY
2	2	2	D4435-9	BRACKET
1	1	1	D4436-041	AFT BRACKET ASSEMBLY
1	1	1	D4441-1-240	RUBBER SEAL (24")
		1	D4730-020-030	VELCRO STRIP
	1	1	D4971-041	T/R BELLCRANK COVER ASSEMBLY
		1	D5076-041	FWD BRACKET ASSEMBLY
7	5	5	AN3-3A	BOLT
2	2	2	AN525-10R6	SCREW
2	2	2	AN525-832R7	SCREW
		1	CB 200	3.5g ACRYLIC ADHESIVE
7	7	7	MS21042L06	NUT (OR MS21042-06)
2	2	2	MS21042L08	NUT (OR MS21042-08)
5	5	5	MS21042L3	NUT (OR MS21042-3)
2	2	2	MS21059L3	NUTPLATE
7	7	7	MS35206-229	SCREW
12	10	10	NAS1149F0332P	WASHER (AN960-10L)
14	14	14	NAS1149FN616P	WASHER (OR AN960-6L)
2	2	2	NAS1149FN816P	WASHER (OR AN960-8L)

3.0 Weight and Balance

The following is the net weight increase associated with the D350-567-141/-143/-145 Kits.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-567-141/-143/-145 Floor Window Close-out Kit	3.9 lb 1.77 kg	17.9 in 0.45 m	69.8 in-lb 0.80 m-kg	65.5 in 1.66 m	255.5 in-lb 2.94 m-kg

4.0 Installation Procedure

Notes:

- Figure 2 shows the general arrangement and installation of the D350-567-141/-143/-145 Close-out Kits. The procedure that follows outlines the step-by-step procedures for installing the kit with reference photos from the initial installation.
- In conjunction with this modification, it is acceptable to remove the interior floor windows as applicable. Note that the structural reinforcement around the window opening is still required.
 - D350-567-115 - OK to remove D3295-041
 - D350-567-031 - OK to remove D3212-1
 - D350-567-011 - OK to remove D2214
 - D350-567-021 - OK to remove D2951
- It is acceptable to drill/trim the D350-567-141/-143/-145 Close-out Kits as required to improve fit.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)
DATE: 15.01.12
CERT. NO.: SH92-18
ISSUE NO.: 6

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. F
MFG. APPR.	N/A	DSI 9590	SHEET 2 OF 19
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	FLOOR WINDOW CLOSE-OUT KIT	NTS
DATE 15.01.12		COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	